## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/33583

A. CLASSIFICATION OF SUBJECT MATTER  IPC(7): B29C 31/04, 31/08, 70/76  US CL: 26/51, 53; 264/229; 425/111, 126.1  According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED				
Minimum documentation searched (classification system followed by classification symbols) U.S.: 26/51, 53; 264/229; 425/111, 126.1				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where appropriate, of the relevant passages		Relevant to claim No.	
X	US 6,328,548 B1 (SALAS et al) 11 December 2001 (11.12.2001), see figures 1-6; column 5, line 13 to column 6, line 56; and column 7, line 19 to column 8, line 29.		1, 16, 32-34, 37-40, 43	
A	RD 419043 A (ANONYMOUS) 20 February 1999 (20.02.1999), see entire document.		24-31	
A	US 6,167,603 B1 (ZEILER et al) 02 January 2001 (02.01.2001), see figures 1-9 and column 2, lines 31-41.		1-52	
A	US 5,679,301 A (MIKLAS et al) 21 October 1997 (21.10.1997), see figures 1-3.		1-52	
A	US 5,235,908 A (FROELICHER et al) 17 August 1993 (17.08.1993), see figures 1-4.		1-52	
A	US 3,391,635 A (MATHEUS) 09 July 1968 (09.07.1968), see figures 1-5.		1-52	
A	US 3,482,343 A (HAMU) 09 December 1969 (09.12.1969), see figures 1-5.		1-52	
A US 4,442,772 A (BUBLEY) 17 April 1984 (17.04.1984), see figures 1-3.		1-52		
A	US 5,271,171 A (SMITH) 21 December 1993 (21.12.1993), see figures 1-8.		1-52	
			:	
Further	documents are listed in the continuation of Box C.	See patent family annex.		
<ul> <li>Special categories of cited documents:</li> <li>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the</li> </ul>				
"A" document defining the general state of the art which is not considered to be of particular relevance		principle or theory underlying the inven	tion	
"X" document of particular relevance; the claimed invention ca "E" earlier application or patent published on or after the international filing date considered novel or cannot be considered to involve an involve an inventional filing date."  when the document is taken alone				
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)		considered to involve an inventive step	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being	
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"P" document published prior to the international filing date but later than the "&" document member priority date claimed			amily	
Date of the ac	ctual completion of the international search	Date of mailing of the international searc	h report	
27 June 2005 (27.06.2005)		<b>40</b> AUG 2005		
Name and mailing address of the ISA/US  Mail Stop PCT, Attn: ISA/US		Authorized officer		
Commissioner for Patents		Robert B. Davis		
P.O. Box 1450 Alexandria, Virginia 22313-1450  Telephone No. 571-272-0987				
Facsimile No. (703) 305-3230				

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